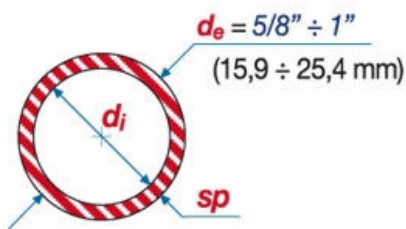


R/141 - R/161

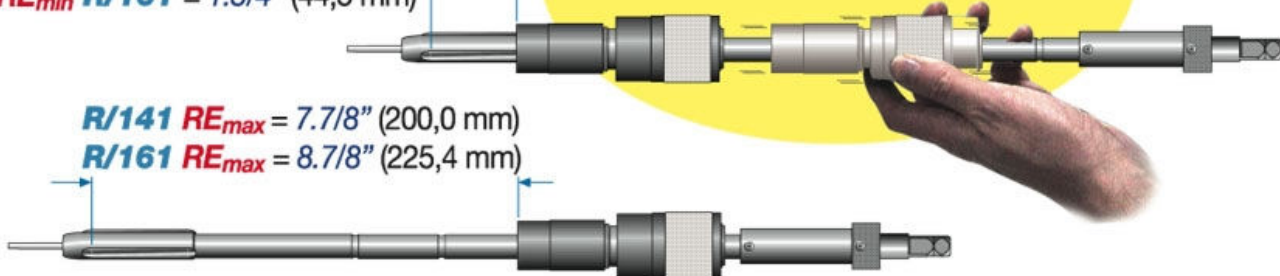
Rozwalcówki do
krokowego rozwalcowywania
przy grubych płytach sitowych



RE_{min} R/141 = 1" (25,4 mm)
 RE_{min} R/161 = 1.3/4" (44,5 mm)

Kołnierz z mechanizmem zwalniającym.
Oszczędność czasu i minimalizacja błędów

R/141 RE_{max} = 7.7/8" (200,0 mm)
R/161 RE_{max} = 8.7/8" (225,4 mm)



Regulacja ustawienia
kołnierza oporowego

Mechanizm sprężynowy
zatrzymania i powrotu

R/141

$\pm 9,5$ mm $\pm 3/8''$ 25,0 (0.984")

R/161

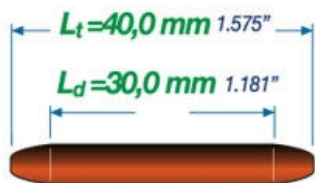
45,0 (1.772")

Przykład kodu rozwalcówki, który
należy podać na zamówieniu

d_e 3/4" - 20 B.W.G.

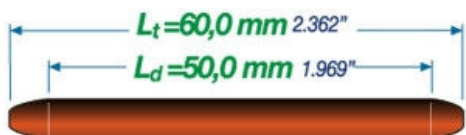


R/141



DLS → R141.#-3/B

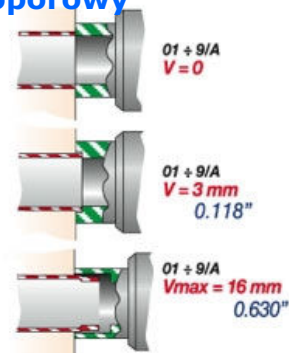
R/161



DLS → R161.#-3/B

Kołnierz oporowy

- .0 pełny
- .1 Wpust 3mm
- .2 Wpust głęboki



R / 141 R / 161

Rura			Zakres rozwalcowania		Rozwalcówka	Rolki	Rozwalcówka	Rolki	Trzpień	Zalecany napęd					
d _e	s _p		d _i							Elektr.	Pneumat.				
cale mm	cale	mm	cale	mm	cale	mm	NR.	NR.	NR.	NR.	cale mm				
5/8" (15,9)	14	0.083	2,11	0.459	11,7	0.437 ÷ 0.500	11,1 ÷ 12,7	R141.#-01/A	01/A-T	R161.#-01/A	01/A-V	6-01/A			
	15	0.072	1,83	0.481	12,2	0.452 ÷ 0.523	11,5 ÷ 13,3	R141.#-02-M	02-T	R161.#-02-M	02-V	6-02 ÷ 02/A	F90 + MS/40 MS/60 M4/V	F90 + MS/40 M4/V	Macrol 750
	16	0.065	1,65	0.495	12,6	0.472 ÷ 0.543	12,0 ÷ 13,8	R141.#-02/A-M	02/A-T	R161.#-02/A-M	02/A-V		Matex	Matex	
	17	0.058	1,47	0.509	12,9	0.492 ÷ 0.571	12,5 ÷ 14,5	R141.#-03-M	03-T	R161.#-03-M	03-V	6-03 ÷ 1	F90 + MP/2 MS/60 M4/V	F90 + MP/1 MS/60 M4/V	Minirol 500 Macrol 1350
	18	0.049	1,24	0.527	13,4	0.512 ÷ 0.590	13,0 ÷ 15,0	R141.#-04-M	04-T	R161.#-04-M	04-V		Matex	Matex	
	19	0.042	1,07	0.541	13,7	0.531 ÷ 0.610	13,5 ÷ 15,5	R141.#-04-M	04-T	R161.#-04-M	04-V				
	20	0.035	0,89	0.555	14,1										
22	0.028	0,71	0.569	14,5											
3/4" (19,0)	10	0.134	3,40	0.482	12,2	0.452 ÷ 0.523	11,5 ÷ 13,3	R141.#-02	02-T	R161.#-02	02-V	6-02-02/A	F90 + M4/V MS/60 M4/L	F90 + M4/V MS/30 M4/L	Macrol 450
	11	0.120	3,05	0.510	12,9	0.472 ÷ 0.543	12,0 ÷ 13,8	R141.#-02/A	02/A-T	R161.#-02/A	02/A-V				
	12	0.109	2,77	0.532	13,4	0.492 ÷ 0.571	12,5 ÷ 14,5	R141.#-03	03-T	R161.#-03	03-V	6-03 ÷ 1			Macrol 450
	13	0.095	2,41	0.560	14,2	0.512 ÷ 0.590	13,0 ÷ 15,0	R141.#-04	04-T	R161.#-04	04-V				
	14	0.083	2,11	0.584	14,8	0.531 ÷ 0.610	13,5 ÷ 15,5	R141.#-1	1-1/A-T	R161.#-1	1-1/A-V				
	15	0.072	1,83	0.606	15,3	0.551 ÷ 0.639	14,0 ÷ 16,2	R141.#-1/A	1-1/A-T	R161.#-1/A	1-1/A-V	6-1/A			
	16	0.065	1,65	0.620	15,7	0.570 ÷ 0.669	14,5 ÷ 17,0	R141.#-2	2-T	R161.#-2	2-V	6-2 ÷ 3/B	F90 + M4/V MS/60 MP/1	F90 + M4/L M4/V MS/60	Macrol 750
	17	0.058	1,47	0.634	16,0	0.590 ÷ 0.689	15,0 ÷ 17,5	R141.#-2/A	2/A-T	R161.#-2/A	2/A-V				
	18	0.049	1,24	0.652	16,5	0.610 ÷ 0.709	15,5 ÷ 18,0	R141.#-3	3-T	R161.#-3	3-V	6-2 ÷ 3/B			Macrol 750
	19	0.042	1,07	0.666	16,8	0.630 ÷ 0.728	16,0 ÷ 18,5	R141.#-3/A	3/A-T	R161.#-3/A	3/A-V				
20	0.035	0,89	0.680	17,2	0.650 ÷ 0.748	16,5 ÷ 19,0	R141.#-3/B	3/B-T	R161.#-3/B	3/B-V					
22	0.028	0,71	0.694	17,6											
7/8" (22,2)	10	0.134	3,40	0.607	15,4	0.570 ÷ 0.669	14,5 ÷ 17,0	R141.#-2-M	2-T	R161.#-2-M	2-V	6-2 ÷ 3/B	F90 + M4/V MS/40 M4/L	F90 + M4/V MS/30 M4/L	Macrol 450
	11	0.120	3,05	0.635	16,1	0.610 ÷ 0.709	15,5 ÷ 18,0	R141.#-3-M	3-T	R161.#-3-M	3-V				
	12	0.109	2,77	0.657	16,6	0.630 ÷ 0.728	16,0 ÷ 18,5	R141.#-3/A-M	3/A-T	R161.#-3/A-M	3/A-V	6-5 ÷ 6			Macrol 750
	13	0.095	2,41	0.685	17,4	0.650 ÷ 0.748	16,5 ÷ 19,0	R141.#-3/B-M	3/B-T	R161.#-3/B-M	3/B-V				
	14	0.083	2,11	0.709	18,0	0.681 ÷ 0.799	17,3 ÷ 20,3	R141.#-5-M	5-T	R161.#-5-M	5-V				
	15	0.072	1,83	0.731	18,5	0.700 ÷ 0.812	17,8 ÷ 20,8	R141.#-5/A-M	5/A-T	R161.#-5/A-M	5/A-V	6-5 ÷ 6	F90 + M4/V MS/60 M4/L MP/1	F90 + M4/V MS/60 M4/L	Macrol 750
	16	0.065	1,65	0.745	18,9										
	17	0.058	1,47	0.759	19,2	0.720 ÷ 0.838	18,3 ÷ 21,3	R141.#-6-M	6-T	R161.#-6-M	6-V	6-7 ÷ 8/A			Macrol 750
	18	0.049	1,24	0.777	19,7										
	19	0.042	1,07	0.791	20,0										
20	0.035	0,89	0.805	20,4											
22	0.028	0,71	0.819	20,8	0.748 ÷ 0.866	19,0 ÷ 22,0	R141.#-7-M	7-T	R161.#-7-M	7-V					
1" (25,4)	8	0.165	4,19	0.670	17,0	0.650 ÷ 0.748	16,5 ÷ 19,0	R141.#-3/B-S	3/B-T	R161.#-3/B-S	3/B-V	6-2 ÷ 3/B	F90 + M4/V MS/30 M4/L	F90 + M4/V MS/40 M4/L	(R/141) Macrol 450
	9	0.148	3,76	0.704	17,9	0.681 ÷ 0.799	17,3 ÷ 20,3	R141.#-5	5-T	R161.#-5	5-V	6-5 ÷ 6			(R/161) Macrol 200
	10	0.134	3,40	0.732	18,6	0.700 ÷ 0.812	17,8 ÷ 20,8	R141.#-5/A	5/A-T	R161.#-5/A	5/A-V				
	11	0.120	3,05	0.760	19,3	0.720 ÷ 0.838	18,3 ÷ 21,3	R141.#-6	6-T	R161.#-6	6-V	6-7 ÷ 8/A	Matex	Matex	Macrol 750
	12	0.109	2,77	0.782	19,8	0.748 ÷ 0.866	19,0 ÷ 22,0	R141.#-7	7-T	R161.#-7	7-V				
	13	0.095	2,41	0.810	20,6	0.767 ÷ 0.886	19,5 ÷ 22,5	R141.#-7/A	7/A-T	R161.#-7/A	7/A-V				
	14	0.083	2,11	0.834	21,2	0.807 ÷ 0.925	20,5 ÷ 23,5	R141.#-8/A	8/A-T	R161.#-8/A	8/A-V	6-9 ÷ 10	F90 + M4/V MS/60 M4/L	F90 + M4/V MS/40 M4/L	(R/141) Macrol 750
	15	0.072	1,83	0.856	21,7										
	16	0.065	1,65	0.870	22,1	0.827 ÷ 0.964	21,0 ÷ 24,5	R141.#-9	9-T	R161.#-9	9-V	6-9 ÷ 10	Matex	Matex	(R/161) Macrol 450
	17	0.058	1,47	0.884	22,4										
	18	0.049	1,24	0.902	22,9	0.846 ÷ 0.984	21,5 ÷ 25,0	R141.#-9/A	9/A-T	R161.#-9/A	9/A-V				
	19	0.042	1,07	0.916	23,2										
20	0.035	0,89	0.930	23,6											
22	0.028	0,71	0.944	24,0	0.866 ÷ 1.004	22,0 ÷ 25,5	R141.#-10	10-T	R161.#-10	10-V					