

R / 50

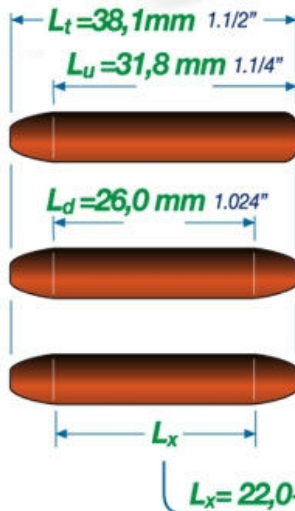
Rozwalcówki przeznaczone do pracy w grubych płytach sitowych



$RE_{min} = 3/8"$ (9,5 mm)

$RE_{max} = 6"$ (152,4 mm)

Przykład kodu rozwalcówki, który należy podać na zamówieniu



d_e 1.1/4" - 11 B.W.G.

STD $\rightarrow$ R50.#-12

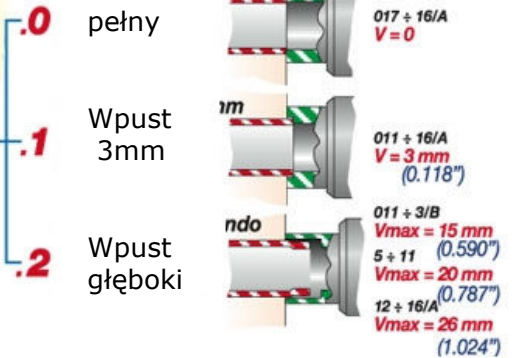
DLS $\rightarrow$ R50.#-12-DLS

DLX $\rightarrow$ R50.#-12-DLX-Lx

$L_x = 22,0 \div 28,0 \text{ mm}$ 0.866"÷1.102"

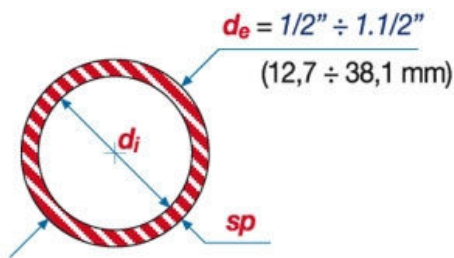


Kołnier oporowy



Rura		Zakres		Rozwalcówka		Rolki		Trzpień		Zalecany napęd			
d _e	sp	d _i	rozwalcowania								Elektr.	Pneumat.	
cale mm	cale mm	mm	cale mm	mm	cale mm	mm	NR.	NR.	NR.	cale mm			
1/2" (12,7)	14	0.083	2,11	0.315	8,0	0.307 ÷ 0.354	7,8 ÷ 9,0	R50.0-017	017-C	5-017÷012	3/8" (9,5)	F90 + MS/40 M4/V MS/60	Macrol 750
				0.323	8,2	0.315 ÷ 0.362	8,0 ÷ 9,2	R50.0-016	016-C				
				0.334	8,5	0.323 ÷ 0.370	8,2 ÷ 9,4	R50.0-015	015-C				
				0.342	8,7	0.331 ÷ 0.378	8,4 ÷ 9,6	R50.0-014	014-C				
	15	0.072	1,83	0.356	9,0	0.338 ÷ 0.386	8,6 ÷ 9,8	R50.0-013	013-011-C	5-011÷09	3/8" (9,5)	F90 + MP/2 M4/V MS/60	Minirol 500 Macrol 1350
				0.362	9,2	0.346 ÷ 0.393	8,8 ÷ 10,0	R50.0-012	012-010-C				
				0.370	9,4	0.354 ÷ 0.409	9,0 ÷ 10,4	R50.#-011	013-011-C				
				0.378	9,6	0.362 ÷ 0.417	9,2 ÷ 10,6	R50.#-010	012-010-C				
	17	0.058	1,47	0.384	9,7	0.370 ÷ 0.425	9,4 ÷ 10,8	R50.#-09	09-C	5-00	3/8" (9,5)	F90 + MP/2 M4/V MS/60	Minirol 500 Macrol 1350
				0.402	10,2	0.378 ÷ 0.441	9,6 ÷ 11,2	R50.#-00	00-C				
				0.430	10,9	0.397 ÷ 0.460	10,1 ÷ 11,7	R50.#-00/A	00/A-C				
				0.444	11,3	0.417 ÷ 0.480	10,6 ÷ 12,2	R50.#-01	01-C				
24	0.022	0,56	0.456	11,6					5-01				
5/8" (15,9)	12	0.109	2,77	0.407	10,3	0.378 ÷ 0.441	9,6 ÷ 11,2	R50.#-00-M	00-C	5-00	3/8" (9,5)	F90 + MS/40 M4/V MS/60	Macrol 750
				0.421	10,7	0.397 ÷ 0.460	10,1 ÷ 11,7	R50.#-00/A-M	00/A-C				
				0.435	11,1	0.417 ÷ 0.480	10,6 ÷ 12,2	R50.#-01-M	01-C				
				0.459	11,7	0.437 ÷ 0.500	11,1 ÷ 12,7	R50.#-01/A-M	01/A-C				
	14	0.083	2,11	0.459	11,7	0.437 ÷ 0.500	11,1 ÷ 12,7	R50.#-01/A-M	01/A-C	5-01/A	3/8" (9,5)	F90 + MS/40 M4/V MS/60	Macrol 750
				0.481	12,2	0.452 ÷ 0.523	11,5 ÷ 13,3	R50.#-02-M	02-C				
				0.495	12,6	0.472 ÷ 0.543	12,0 ÷ 13,8	R50.#-02/A-M	02/A-C				
				0.509	12,9	0.492 ÷ 0.571	12,5 ÷ 14,5	R50.#-03-M	03-C				
	16	0.065	1,65	0.495	12,6	0.472 ÷ 0.543	12,0 ÷ 13,8	R50.#-02/A-M	02/A-C	5-02÷02/A	3/8" (9,5)	F90 + MP/2 M4/V MS/60	Minirol 500 Macrol 1350
				0.509	12,9	0.492 ÷ 0.571	12,5 ÷ 14,5	R50.#-03-M	03-C				
				0.527	13,4	0.512 ÷ 0.590	13,0 ÷ 15,0	R50.#-04-M	04-C				
				0.541	13,7	0.531 ÷ 0.610	13,5 ÷ 15,5	R50.#-1-M	1-1/A-C				
20	0.035	0,89	0.555	14,1	0.531 ÷ 0.610	13,5 ÷ 15,5	R50.#-1-M	1-1/A-C	5-03÷1	3/8" (9,5)	F90 + MP/2 M4/V MS/60	Minirol 500 Macrol 1350	
			0.569	14,5									

Rura		Zakres rozwałcowania						Rozwałcówka		Rolki	Trzpień	Zalecany napęd		
d_e	sp	d_i										Elektr.	Pneumat.	
cale mm	cale mm	mm	cale mm	mm	cale mm	mm	NR.	NR.	NR.	cale mm				
3/4" (19,0)	10	0.134	3,40	0.482	12,2	0.452 ÷ 0.523	11,5 ÷ 13,3	R50.#-02	02-C	5-02÷02/A	3/8" (9,5)	 F90 M4/V M4/L MS/40 Matex	Macrol 450	
				0.492	12,5	0.472 ÷ 0.543	12,0 ÷ 13,8	R50.#-02/A	02/A-C					
	11	0.120	3,05	0.510	12,9	0.492 ÷ 0.571	12,5 ÷ 14,5	R50.#-03	03-C					
	12	0.109	2,77	0.532	13,4	0.512 ÷ 0.590	13,0 ÷ 15,0	R50.#-04	04-C	5-03÷1				
	13	0.095	2,41	0.560	14,2	0.531 ÷ 0.610	13,5 ÷ 15,5	R50.#-1	1-1/A-C					
	14	0.083	2,11	0.584	14,8	0.551 ÷ 0.639	14,0 ÷ 16,2	R50.#-1/A	1-1/A-C	5-1/A				
	15	0.072	1,83	0.606	15,3	0.570 ÷ 0.669	14,5 ÷ 17,0	R50.#-2	2-C		3/8" (9,5)	 F90 M4/V MP/1 MS/60 Matex	Macrol 750	
	16	0.065	1,65	0.620	15,7	0.590 ÷ 0.689	15,0 ÷ 17,5	R50.#-2/A	2/A-C					
	17	0.058	1,47	0.634	16,0	0.610 ÷ 0.709	15,5 ÷ 18,0	R50.#-3	3-C	5-2÷3/B				
	18	0.049	1,24	0.652	16,5	0.630 ÷ 0.728	16,0 ÷ 18,5	R50.#-3/A	3/A-C					
	19	0.042	1,07	0.666	16,8									
	20	0.035	0,89	0.680	17,2									
21	0.032	0,81	0.686	17,4	0.650 ÷ 0.748	16,5 ÷ 19,0	R50.#-3/B	3/B-C						
22	0.028	0,71	0.694	17,6										
7/8" (22,2)	10	0.134	3,40	0.607	15,4	0.570 ÷ 0.669	14,5 ÷ 17,0	R50.#-2-M	2-C	5-2÷3/B	3/8" (9,5)	 F90 M4/V M4/L MS/40 Matex	Macrol 450	
	11	0.120	3,05	0.635	16,1	0.610 ÷ 0.709	15,5 ÷ 18,0	R50.#-3-M	3-C					
	12	0.109	2,77	0.657	16,6	0.630 ÷ 0.728	16,0 ÷ 18,5	R50.#-3/A-M	3/A-C					
				0.669	17,0	0.650 ÷ 0.748	16,5 ÷ 19,0	R50.#-3/B-M	3/B-C					
	13	0.095	2,41	0.685	17,4	0.681 ÷ 0.799	17,3 ÷ 20,3	R50.#-5-M	5-C					
	14	0.083	2,11	0.709	18,0	0.700 ÷ 0.812	17,8 ÷ 20,8	R50.#-5/A-M	5/A-C					5-5÷6
	15	0.072	1,83	0.731	18,5	0.720 ÷ 0.838	18,3 ÷ 21,3	R50.#-6-M	6-7-C		3/8" (9,5)	 F90 M4/V MP/1 MS/60 Matex	Macrol 750	
	16	0.065	1,65	0.745	18,9									
	17	0.058	1,47	0.759	19,2	0.748 ÷ 0.866	19,0 ÷ 22,0	R50.#-7-M	6-7-C	5-7÷8/A				
	18	0.049	1,24	0.777	19,7									
	19	0.042	1,07	0.791	20,0									
	20	0.035	0,89	0.805	20,4									
21	0.032	0,81	0.811	20,6										
22	0.028	0,71	0.819	20,8										
1" (25,4)	8	0.165	4,19	0.670	17,0	0.650 ÷ 0.748	16,5 ÷ 19,0	R50.#-3/B-S	3/B-C	5-2÷3/B	3/8" (9,5)	 F90 M4/L MS/30 M4/V Matex	Macrol 450	
	9	0.148	3,76	0.704	17,9	0.681 ÷ 0.799	17,3 ÷ 20,3	R50.#-5	5-C					
	10	0.134	3,40	0.732	18,6	0.700 ÷ 0.812	17,8 ÷ 20,8	R50.#-5/A	5/A-C	5-5÷6				
	11	0.120	3,05	0.760	19,3	0.720 ÷ 0.838	18,3 ÷ 21,3	R50.#-6	6-7-C					
	12	0.109	2,77	0.782	19,8	0.748 ÷ 0.866	19,0 ÷ 22,0	R50.#-7	6-7-C					
				0.791	20,1	0.767 ÷ 0.886	19,5 ÷ 22,5	R50.#-7/A	7/A-C	5-6/A÷8/A				
	13	0.095	2,41	0.810	20,6	0.787 ÷ 0.905	20,0 ÷ 23,0	R50.#-8	8-C		3/8" (9,5)	 F90 M4/V M4/L MS/60 Matex	Macrol 750	
	14	0.083	2,11	0.834	21,2	0.807 ÷ 0.925	20,5 ÷ 23,5	R50.#-8/A	8/A-C					
	15	0.072	1,83	0.856	21,7	0.827 ÷ 0.964	21,0 ÷ 24,5	R50.#-9	9-C					
	16	0.065	1,65	0.870	22,1	0.846 ÷ 0.984	21,5 ÷ 25,0	R50.#-9/A	9/A-C	5-9÷11				
	17	0.058	1,47	0.884	22,4									
	18	0.049	1,24	0.902	22,9	0.866 ÷ 1.004	22,0 ÷ 25,5	R50.#-10	10-C					
	19	0.042	1,07	0.916	23,2									
	20	0.035	0,89	0.930	23,6									
	21	0.032	0,81	0.936	23,8									
	22	0.028	0,71	0.944	24,0									



Rura		Zakres		Rozwalcówka		Rolki		Trzpień		Zalecany napęd			
d_e	sp	d_i	rozwalcowania								Elektr.	Pneumat.	
cale mm	cale	mm	cale	mm	cale	mm	NR.	NR.	NR.	cale mm			
1.1/8" (28,5)	11	0.120	3,05	0.885	22,4	0.846 ÷ 0.984	21,5 ÷ 25,0	R50.#-9/A-M	9/A-C	5-9÷11	3/8" (9,5)	F90 M4/L MS/40 M4/V Matex	Macrol 450
	12	0.109	2,77	0.907	22,9	0.866 ÷ 1.004	22,0 ÷ 25,5	R50.#-10-M	10-C				
	13	0.095	2,41	0.935	23,7	0.905 ÷ 1.043	23,0 ÷ 26,5	R50.#-11-M	11-C				
	14	0.083	2,11	0.959	24,3			R50.#-12-M	12-C	5-12÷14/A	1/2" (12,7)	F90 M4/V MS/60 M4/L Matex	Macrol 750
	16	0.065	1,65	0.995	25,2	0.945 ÷ 1.102	24,0 ÷ 28,0	R50.#-12/A-M	12/A-C				
	18	0.049	1,24	1.027	26,0								
	20	0.035	0,89	1.055	26,7	0.984 ÷ 1.142	25,0 ÷ 29,0						
22	0.028	0,71	1.069	27,1									
1.1/4" (31,8)	9	0.148	3,76	0.954	24,3	0.905 ÷ 1.043	23,0 ÷ 26,5	R50.#-11	11-C	5-9÷11	3/8" (9,5)	F90 M4/L M4/V Matex	Macrol 200
	10	0.134	3,40	0.982	25,0	0.945 ÷ 1.102	24,0 ÷ 28,0	R50.#-12	12-C				
	11	0.120	3,05	1.010	25,7	0.984 ÷ 1.142	25,0 ÷ 29,0	R50.#-12/A	12/A-C				
	12	0.109	2,77	1.032	26,2	1.027 ÷ 1.181	26,0 ÷ 30,0	R50.#-13	13-C	5-12÷14/A	1/2" (12,7)	F90 M4/L M4/V Matex	Macrol 450
	13	0.095	2,41	1.060	27,0	1.063 ÷ 1.220	27,0 ÷ 31,0	R50.#-13/A	13/A-C				
	14	0.083	2,11	1.084	27,6			R50.#-14	14-15-C				
	16	0.065	1,65	1.120	28,5								
	17	0.058	1,47	1.134	28,8								
	18	0.049	1,24	1.152	29,3	1.102 ÷ 1.260	28,0 ÷ 32,0						
20	0.035	0,89	1.180	30,0									
22	0.028	0,71	1.194	30,4									
1.3/8" (34,9)	12	0.109	2,77	1.157	29,3	1.102 ÷ 1.260	28,0 ÷ 32,0	R50.#-14-M	14-15-C	5-12÷14/A	1/2" (12,7)	F90 M4/L M4/V Matex	Macrol 200
	14	0.083	2,11	1.209	30,7	1.142 ÷ 1.299	29,0 ÷ 33,0	R50.#-14/A-M	14/A-15/A-C				
	16	0.065	1,65	1.245	31,6	1.181 ÷ 1.338	30,0 ÷ 34,0	R50.#-15-M	14-15-C				
	18	0.049	1,24	1.277	32,4	1.220 ÷ 1.378	31,0 ÷ 35,0	R50.#-15/A-M	14/A-15/A-C	5-15÷16/A	1/2" (12,7)	F90 M4/L M4/V Matex	Macrol 450
	20	0.035	0,89	1.305	33,1	1.260 ÷ 1.417	32,0 ÷ 36,0	R50.#-16-M	16-C				
	22	0.028	0,71	1.319	33,5								
1.1/2" (38,1)	8	0.165	4,19	1.170	29,7	1.142 ÷ 1.299	29,0 ÷ 33,0	R50.#-14/A	14/A-15/A-C	5-12÷14/A	1/2" (12,7)	F90 M4/L M4/V Matex	Macrol 200
	9	0.148	3,76	1.204	30,6	1.181 ÷ 1.338	30,0 ÷ 34,0	R50.#-15	14-15-C				
	10	0.134	3,40	1.232	31,3	1.220 ÷ 1.378	31,0 ÷ 35,0	R50.#-15/A	14/A-15/A-C				
	11	0.120	3,05	1.260	32,0	1.260 ÷ 1.417	32,0 ÷ 36,0	R50.#-16	16-C	5-15÷16/A	1/2" (12,7)	F90 M4/L M4/V Matex	Macrol 450
	12	0.109	2,77	1.282	32,5								
	13	0.095	2,41	1.310	33,3								
	14	0.083	2,11	1.334	33,9								
	15	0.072	1,83	1.356	34,4								
	16	0.065	1,65	1.370	34,8								
	17	0.058	1,47	1.384	35,1	1.319 ÷ 1.476	33,5 ÷ 37,5	R50.#-16/A	16/A-C				
	18	0.049	1,24	1.402	35,6								
	20	0.035	0,89	1.430	36,3								
	22	0.028	0,71	1.444	36,7								