

R / 30

Rozwalcówki do pracy na płytach sitowych o małych grubościach

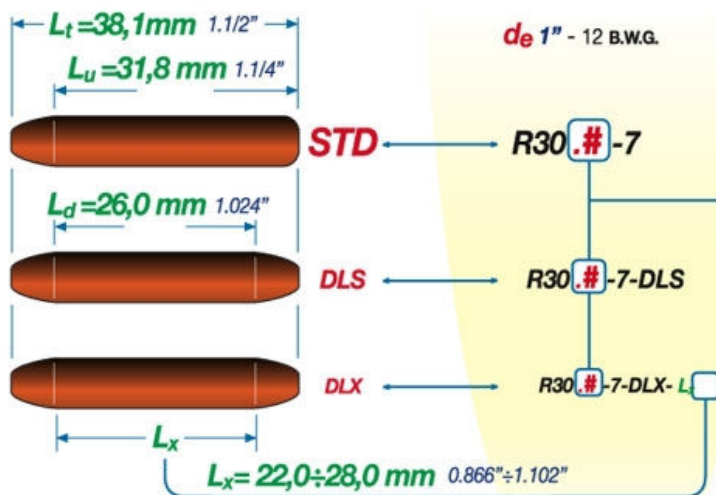


$RE_{min} = 3/8"$ (9,5 mm)

$RE_{max} = 1.1/4"$ (31,8 mm)

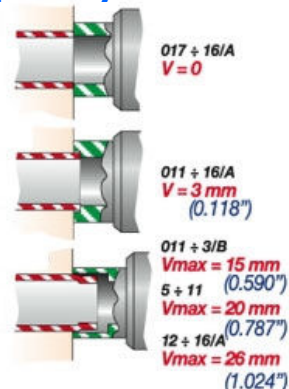


Przykład kodu rozwalcówki, który należy podać na zamówieniu



Kołnierz oporowy

- .0 pełny
- .1 Wpust 3mm
- .2 Wpust głęboki



Rura

Zakres rozwalcowania

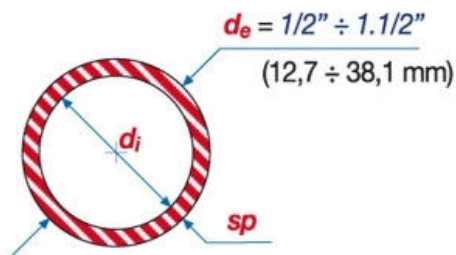
Rozwalcówka

Rolki

Trzpień

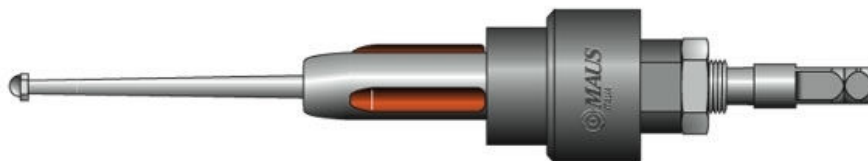
Zalecany napęd Elektr. Pneumat.

d_e cale mm	sp cale mm	d_i cale mm	cale	mm	cale	mm	NR.	NR.	NR.	cale mm	
1/2" (12,7)	14	0.083	2,11	0.315	8,0	0.307 ÷ 0.354	7,8 ÷ 9,0	R30.0-017	017-C	4-017÷012	F90 MS/40 M4/V MS/60 Macrol 750
				0.323	8,2	0.315 ÷ 0.362	8,0 ÷ 9,2	R30.0-016	016-C		
				0.334	8,4	0.323 ÷ 0.370	8,2 ÷ 9,4	R30.0-015	015-C		
				0.342	8,7	0.331 ÷ 0.378	8,4 ÷ 9,6	R30.0-014	014-C		
	15	0.072	1,83	0.356	9,0	0.338 ÷ 0.386	8,6 ÷ 9,8	R30.0-013	013-011-C	4-011÷09	F90 MP/2 M4/V MS/60 Minirol 500 Macrol 1350
				0.362	9,2	0.346 ÷ 0.393	8,8 ÷ 10,0	R30.0-012	012-010-C		
				0.370	9,4	0.354 ÷ 0.409	9,0 ÷ 10,4	R30.#-011	013-011-C		
				0.378	9,6	0.362 ÷ 0.417	9,2 ÷ 10,6	R30.#-010	012-010-C		
	16	0.065	1,65	0.384	9,7	0.370 ÷ 0.425	9,4 ÷ 10,8	R30.#-09	09-C	4-00	F90 MP/2 M4/V MS/60 Minirol 500 Macrol 1350
				0.402	10,2	0.378 ÷ 0.441	9,6 ÷ 11,2	R30.#-00	00-C		
				0.430	10,9	0.397 ÷ 0.460	10,1 ÷ 11,7	R30.#-00/A	00/A-C		
				0.444	11,3	0.417 ÷ 0.480	10,6 ÷ 12,2	R30.#-01	01-C		
	17	0.058	1,47	0.456	11,6					4-01	F90 MP/2 M4/V MS/60 Minirol 500 Macrol 1350
5/8" (15,9)	12	0.109	2,77	0.407	10,3	0.378 ÷ 0.441	9,6 ÷ 11,2	R30.#-00-M	00-C	4-00	F90 MS/40 M4/V MS/60 Macrol 750
				0.421	10,7	0.397 ÷ 0.460	10,1 ÷ 11,7	R30.#-00/A-M	00/A-C		
				0.435	11,1	0.417 ÷ 0.480	10,6 ÷ 12,2	R30.#-01-M	01-C		
				0.459	11,7	0.437 ÷ 0.500	11,1 ÷ 12,7	R30.#-01/A-M	01/A-C		
	13	0.095	2,41	0.452	11,5	0.452 ÷ 0.523	11,5 ÷ 13,3	R30.#-02-M	02-C	4-02÷02/A	F90 MP/2 M4/V MS/60 Minirol 500 Macrol 1350
				0.472	12,6	0.472 ÷ 0.543	12,0 ÷ 13,8	R30.#-02/A-M	02/A-C		
				0.492	12,9	0.492 ÷ 0.571	12,5 ÷ 14,5	R30.#-03-M	03-C		
				0.512	13,0	0.512 ÷ 0.590	13,0 ÷ 15,0	R30.#-04-M	04-C		
	14	0.083	2,11	0.531	13,5	0.531 ÷ 0.610	13,5 ÷ 15,5	R30.#-1-M	1-1/A-C	4-03÷1	F90 MP/2 M4/V MS/60 Minirol 500 Macrol 1350
	15	0.072	1,83							4-01/A	F90 MS/40 M4/V MS/60 Macrol 750
	16	0.065	1,65							4-01	F90 MP/2 M4/V MS/60 Minirol 500 Macrol 1350
	17	0.058	1,47							4-01	F90 MP/2 M4/V MS/60 Minirol 500 Macrol 1350
	18	0.049	1,24							4-01	F90 MP/2 M4/V MS/60 Minirol 500 Macrol 1350
	19	0.042	1,07							4-01	F90 MP/2 M4/V MS/60 Minirol 500 Macrol 1350
	20	0.035	0,89							4-01	F90 MP/2 M4/V MS/60 Minirol 500 Macrol 1350
	22	0.028	0,71							4-01	F90 MP/2 M4/V MS/60 Minirol 500 Macrol 1350



R / 30

Rura	Zakres Rozwalcówka Rolki Trzpień						Zalecany napęd					
d _e	sp		d _i		rozwalcowania						Elektr.	Pneumat.
cale mm	cale	mm	cale	mm	cale	mm	NR.	NR.	NR.	cale mm		
3/4" (19,0)	10	0.134	3,40	0.482	12,2	0.452 ÷ 0.523	11,5 ÷ 13,3	R30.#-02	02-C	4-02÷02/A	3/8" (9,5)	F90 M4/V M4/L MS/40 Matex Macrol 450
				0.492	12,5	0.472 ÷ 0.543	12,0 ÷ 13,8	R30.#-02/A	02/A-C			
	11	0.120	3,05	0.510	12,9	0.492 ÷ 0.571	12,5 ÷ 14,5	R30.#-03	03-C	4-03÷1		
	12	0.109	2,77	0.532	13,4	0.512 ÷ 0.590	13,0 ÷ 15,0	R30.#-04	04-C			
	13	0.095	2,41	0.560	14,2	0.531 ÷ 0.610	13,5 ÷ 15,5	R30.#-1	1-1/A-C			
	14	0.083	2,11	0.584	14,8	0.551 ÷ 0.639	14,0 ÷ 16,2	R30.#-1/A	1-1/A-C	4-1/A		
	15	0.072	1,83	0.606	15,3	0.570 ÷ 0.669	14,5 ÷ 17,0	R30.#-2	2-C			
	16	0.065	1,65	0.620	15,7	0.590 ÷ 0.689	15,0 ÷ 17,5	R30.#-2/A	2/A-C			
	17	0.058	1,47	0.634	16,0	0.610 ÷ 0.709	15,5 ÷ 18,0	R30.#-3	3-C	4-2÷3/B		F90 M4/V MP/1 MS/60 Matex Macrol 750
	18	0.049	1,24	0.652	16,5	0.630 ÷ 0.728	16,0 ÷ 18,5	R30.#-3/A	3/A-C			
	19	0.042	1,07	0.666	16,8							
	20	0.035	0,89	0.680	17,2							
21	0.032	0,81	0.686	17,4	0.650 ÷ 0.748	16,5 ÷ 19,0	R30.#-3/B	3/B-C				
22	0.028	0,71	0.694	17,6								
7/8" (22,2)	10	0.134	3,40	0.607	15,4	0.570 ÷ 0.669	14,5 ÷ 17,0	R30.#-2-M	2-C	3/8" (9,5)	F90 M4/V M4/L MS/40 Matex Macrol 450	
	11	0.120	3,05	0.635	16,1	0.610 ÷ 0.709	15,5 ÷ 18,0	R30.#-3-M	3-C			4-2÷3/B
	12	0.109	2,77	0.657	16,6	0.630 ÷ 0.728	16,0 ÷ 18,5	R30.#-3/A-M	3/A-C			
				0.669	17,0	0.650 ÷ 0.748	16,5 ÷ 19,0	R30.#-3/B-M	3/B-C			
	13	0.095	2,41	0.685	17,4	0.681 ÷ 0.799	17,3 ÷ 20,3	R30.#-5-M	5-C			4-5÷6
	14	0.083	2,11	0.709	18,0	0.700 ÷ 0.812	17,8 ÷ 20,8	R30.#-5/A-M	5/A-C			
	15	0.072	1,83	0.731	18,5	0.720 ÷ 0.838	18,3 ÷ 21,3	R30.#-6-M	6-7-C			
	16	0.065	1,65	0.745	18,9							
	17	0.058	1,47	0.759	19,2							
	18	0.049	1,24	0.777	19,7							
	19	0.042	1,07	0.791	20,0							
	20	0.035	0,89	0.805	20,4	0.748 ÷ 0.866	19,0 ÷ 22,0	R30.#-7-M	6-7-C		4-7÷8/A	F90 M4/V MP/1 MS/60 Matex Macrol 750
21	0.032	0,81	0.811	20,6								
22	0.028	0,71	0.819	20,8								
1" (25,4)	8	0.165	4,19	0.670	17,0	0.650 ÷ 0.748	16,5 ÷ 19,0	R30.#-3/B-S	3/B-C	4-2÷3/B	3/8" (9,5)	F90 M4/L MS/30 M4/V Matex Macrol 450
				0.685	17,4	0.681 ÷ 0.799	17,3 ÷ 20,3	R30.#-5	5-C			
	9	0.148	3,76	0.704	17,9	0.700 ÷ 0.812	17,8 ÷ 20,8	R30.#-5/A	5/A-C	4-5÷6		
	10	0.134	3,40	0.732	18,6	0.720 ÷ 0.838	18,3 ÷ 21,3	R30.#-6	6-7-C			
	11	0.120	3,05	0.760	19,3	0.748 ÷ 0.866	19,0 ÷ 22,0	R30.#-7	6-7-C			
	12	0.109	2,77	0.782	19,8	0.767 ÷ 0.886	19,5 ÷ 22,5	R30.#-7/A	7/A-C	4-7÷8/A		
				0.791	20,0	0.787 ÷ 0.905	20,0 ÷ 23,0	R30.#-8	8-C			
	13	0.095	2,41	0.810	20,6	0.807 ÷ 0.925	20,5 ÷ 23,5	R30.#-8/A	8/A-C			
	14	0.083	2,11	0.834	21,2							
	15	0.072	1,83	0.856	21,7	0.827 ÷ 0.964	21,0 ÷ 24,5	R30.#-9	9-C			
	16	0.065	1,65	0.870	22,1	0.846 ÷ 0.984	21,5 ÷ 25,0	R30.#-9/A	9/A-C	4-9÷11		F90 M4/V M4/L MS/60 Matex Macrol 750
	17	0.058	1,47	0.884	22,4							
	18	0.049	1,24	0.902	22,9							
	19	0.042	1,07	0.916	23,2							
	20	0.035	0,89	0.930	23,6	0.866 ÷ 1.004	22,0 ÷ 25,5	R30.#-10	10-C			
	21	0.032	0,81	0.936	23,8							
	22	0.028	0,71	0.944	24,0							



Rura		Zakres				Rozwalcówka		Rolki		Trzpień		Zalecany napęd	
d_e		sp		d_i		rozwalcowania						Elektr. Pneumat.	
cale mm	cale mm	mm	cale mm	mm	cale mm	mm	NR.	NR.	NR.	cale mm			
1.1/8" (28,5)	11	0.120	3,05	0.885	22,4	0.846 ÷ 0.984	21,5 ÷ 25,0	R30.#-9/A-M	9/A-C	4-9÷11	3/8" (9,5)	F90 + M4/L MS/40 M4/V Matex	Macro 450
	12	0.109	2,77	0.907	22,9	0.866 ÷ 1.004	22,0 ÷ 25,5	R30.#-10-M	10-C				
	13	0.095	2,41	0.935	23,7	0.905 ÷ 1.043	23,0 ÷ 26,5	R30.#-11-M	11-C				
	14	0.083	2,11	0.959	24,3								
	16	0.065	1,65	0.995	25,2	0.945 ÷ 1.102	24,0 ÷ 28,0	R30.#-12-M	12-C				
	18	0.049	1,24	1.027	26,0					4-12÷14/A	1/2" (12,7)	F90 + M4/V MS/60 M4/L Matex	Macro 750
	20	0.035	0,89	1.055	26,7	0.984 ÷ 1.142	25,0 ÷ 29,0	R30.#-12/A-M	12/A-C				
22	0.028	0,71	1.069	27,1									
1.1/4" (31,8)	9	0.148	3,76	0.954	24,3	0.905 ÷ 1.043	23,0 ÷ 26,5	R30.#-11	11-C	4-9÷11	3/8" (9,5)		Macro 200
	10	0.134	3,40	0.982	25,0	0.945 ÷ 1.102	24,0 ÷ 28,0	R30.#-12	12-C				
	11	0.120	3,05	1.010	25,7								
	12	0.109	2,77	1.032	26,2	0.984 ÷ 1.142	25,0 ÷ 29,0	R30.#-12/A	12/A-C	4-12÷14/A	1/2" (12,7)	F90 + M4/L M4/V Matex	Macro 450
	13	0.095	2,41	1.060	27,0	1.027 ÷ 1.181	26,0 ÷ 30,0	R30.#-13	13-C				
	14	0.083	2,11	1.084	27,6								
	16	0.065	1,65	1.120	28,5	1.063 ÷ 1.220	27,0 ÷ 31,0	R30.#-13/A	13/A-C				
	17	0.058	1,47	1.134	28,8								
	18	0.049	1,24	1.152	29,3								
	20	0.035	0,89	1.180	30,0	1.102 ÷ 1.260	28,0 ÷ 32,0	R30.#-14	14-15-C				
	22	0.028	0,71	1.194	30,4								
1.3/8" (34,9)	12	0.109	2,77	1.157	29,3	1.102 ÷ 1.260	28,0 ÷ 32,0	R30.#-14-M	14-15-C	4-12÷14/A	1/2" (12,7)	F90 + M4/L M4/V Matex	Macro 200
	14	0.083	2,11	1.209	30,7	1.142 ÷ 1.299	29,0 ÷ 33,0	R30.#-14/A-M	14/A-15/A-C				
	16	0.065	1,65	1.245	31,6	1.181 ÷ 1.338	30,0 ÷ 34,0	R30.#-15-M	14-15-C				
	18	0.049	1,24	1.277	32,4	1.220 ÷ 1.378	31,0 ÷ 35,0	R30.#-15/A-M	14/A-15/A-C	4-15÷16/A			Macro 450
	20	0.035	0,89	1.305	33,1								
	22	0.028	0,71	1.319	33,5	1.260 ÷ 1.417	32,0 ÷ 36,0	R30.#-16-M	16-C				
1.1/2" (38,1)	8	0.165	4,19	1.170	29,7	1.142 ÷ 1.299	29,0 ÷ 33,0	R30.#-14/A	14/A-15/A-C	4-12÷14/A	1/2" (12,7)	F90 + M4/L M4/V Matex	Macro 200
	9	0.148	3,76	1.204	30,6	1.181 ÷ 1.338	30,0 ÷ 34,0	R30.#-15	14-15-C				
	10	0.134	3,40	1.232	31,3	1.220 ÷ 1.378	31,0 ÷ 35,0	R30.#-15/A	14/A-15/A-C				
	11	0.120	3,05	1.260	32,0								
	12	0.109	2,77	1.282	32,5	1.260 ÷ 1.417	32,0 ÷ 36,0	R30.#-16	16-C	4-15÷16/A			Macro 450
	13	0.095	2,41	1.310	33,3								
	14	0.083	2,11	1.334	33,9								
	15	0.072	1,83	1.356	34,4								
	16	0.065	1,65	1.370	34,8								
	17	0.058	1,47	1.384	35,1								
	18	0.049	1,24	1.402	35,6	1.319 ÷ 1.476	33,5 ÷ 37,5	R30.#-16/A	16/A-C				
	20	0.035	0,89	1.430	36,3								
	22	0.028	0,71	1.444	36,7								