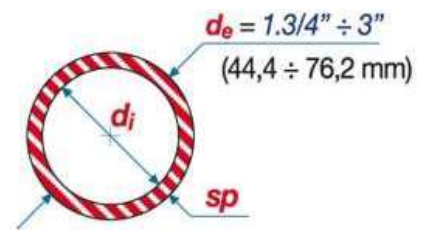


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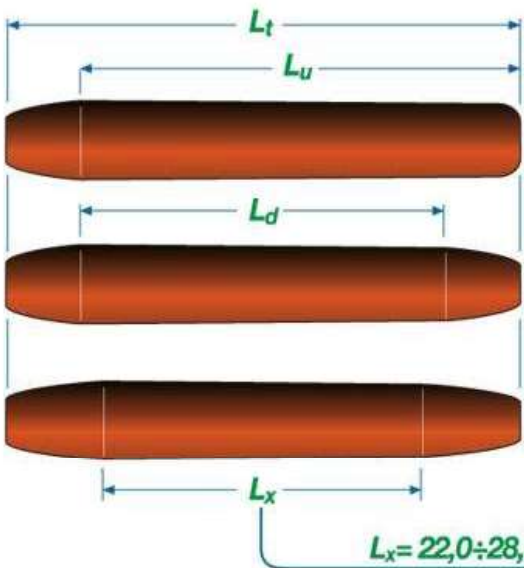
Przeznaczone dla kotłów i wymienników ciepła o grubych dnach sitowych



Rolki	L _t		L _u		L _d		L _x	
	cale	mm	cale	mm	cale	mm	cale	mm
17/A ÷ 21	2.441	62,0	2.165	55,0	1.890	48,0	1.654÷1.969	42,0 ÷ 50,0
22 ÷ 33	2.677	68,0	2.401	61,0	2.126	54,0	1.890÷2.205	48,0 ÷ 56,0



Przykład kodu rozwałkówki, który należy podać na zamówieniu



Przykład kodu rozwałkówki, który należy podać na zamówieniu

TE-20 TE-96

$d_e 2'' - 12 \text{ B.W.G.}$

STD → R41.#-21/A

DLS → R41.#-21/A-DLS

DLX → R41.#-21/A-DLX-L_x

$L_x = 22,0 \div 28,0 \text{ mm}$ 0.866" ÷ 1.102"

Kołnierz oporowy

- .0** Pełny, bez wpustu $V=0$
- .1** Wpust 3mm $V=3 \text{ mm}$ (0.118")
- .2** Wpust głęboki $V=30 \text{ mm}$ (1.181")
 $V=35 \text{ mm}$ (1.378")

Rura				Zakres rozwałkowania		Rozwałkówka	Rolki	Trzpień	Zalecany napęd Elektr. Pneumat.	
d _e cale mm	g		d _i		cale	mm	NR.	NR.	cale mm	F90 MG/49 M4/L Matex Masterrol 180 Macrol 130
	cale	mm	cale	mm	cale	mm	NR.	NR.		
1.3/4" (44,4)	8	0.165	4,19	1.420	36,0	1.378 ÷ 1.555	34,5 ÷ 39,5	R41.#-17/A	17/A-E	3-17/A÷21 3/4" (19,0)
	9	0.148	3,76	1.454	36,9	1.417 ÷ 1.614	36,0 ÷ 41,0	R41.#-18	18-E	
	10	0.134	3,40	1.482	37,6	1.456 ÷ 1.653	37,0 ÷ 42,0	R41.#-18/A	18/A-E	
	11	0.120	3,05	1.510	38,3	1.496 ÷ 1.693	38,0 ÷ 43,0	R41.#-19	19-E	
	12	0.109	2,77	1.532	38,8					
	13	0.095	2,41	1.560	39,6					
	14	0.083	2,11	1.584	40,2					

Rura	Zakres rozwalcowania				Rozwalcówka		Rolki	Trzpień	Zalecany napęd				
	d_e	g		d_i		cale	mm	NR.	NR.	cale	mm	Elektr.	Pneumat.
cale mm	cale	mm	cale	mm	cale	mm	NR.	NR.	NR.	cale mm			
2" (50,8)	6	0.203	5,16	1.594	40,5	1.535 ÷ 1.732	39,0 ÷ 44,0	R41.#-19/A	19/A-E	3-17/A÷21	3/4" (19,0)	F90 MG/49 M4/L Matex	Macrol 130 Masterol 180
	7	0.180	4,57	1.640	41,6								
	8	0.165	4,19	1.670	42,4	1.574 ÷ 1.772	40,0 ÷ 45,0	R41.#-20	20-E				
	9	0.148	3,76	1.704	43,3	1.614 ÷ 1.811	41,0 ÷ 46,0	R41.#-20/A	20/A-E				
	10	0.134	3,40	1.732	44,0	1.653 ÷ 1.850	42,0 ÷ 47,0	R41.#-21	21-E				
	11	0.120	3,05	1.760	44,7	1.693 ÷ 1.929	43,0 ÷ 49,0	R41.#-21/A	21/A-E				
	12	0.109	2,77	1.782	45,2								
	13	0.095	2,41	1.810	46,0	1.732 ÷ 1.968	44,0 ÷ 50,0	R41.#-22	22-E	3-21/A÷23			
	14	0.083	2,11	1.834	46,6								
	15	0.072	1,83	1.856	47,1								
16	0.065	1,65	1.870	47,5									
17	0.058	1,47	1.884	47,8									
18	0.049	1,24	1.902	48,3									
2 1/4" (57,2)	6	0.203	5,16	1.884	46,9	1.771 ÷ 2.008	45,0 ÷ 51,0	R41.#-22/A	22/A-E	3-21/A÷23	3/4" (19,0)	F90 MG/49 MG/36	Masterol 180
	7	0.180	4,57	1.890	48,0								
	8	0.165	4,19	1.920	48,8	1.810 ÷ 2.047	46,0 ÷ 52,0	R41.#-23	23-23/A-E				
	9	0.148	3,76	1.954	49,7	1.850 ÷ 2.126	47,0 ÷ 54,0	R41.#-23/A	23-23/A-E				
	10	0.134	3,40	1.982	50,4	1.890 ÷ 2.165	48,0 ÷ 55,0	R41.#-24	24-E				
	11	0.120	3,05	2.010	51,1								
	12	0.109	2,77	2.032	51,6	1.929 ÷ 2.205	49,0 ÷ 56,0	R41.#-24/A	24/A-E	3-23/A÷26			
	13	0.095	2,41	2.060	52,4								
	14	0.083	2,11	2.084	53,0								
	15	0.072	1,83	2.106	53,5								
16	0.065	1,65	2.120	53,9									
2 1/2" (63,5)	5	0.220	5,59	2.060	52,3	1.968 ÷ 2.244	50,0 ÷ 57,0	R41.#-25	25-E	3-23/A÷26	3/4" (19,0)	F90 MG/49 MG/36	Masterol 90 Masterol 180
	6	0.203	5,16	2.094	53,2								
	7	0.180	4,57	2.140	54,3	2.008 ÷ 2.283	51,0 ÷ 58,0	R41.#-25/A	25/A-26/A-E				
	8	0.165	4,19	2.170	55,1	2.047 ÷ 2.323	52,0 ÷ 59,0	R41.#-26	26-27-E				
	9	0.148	3,76	2.204	56,0	2.087 ÷ 2.362	53,0 ÷ 60,0	R41.#-26/A	25/A-26/A-E				
	10	0.134	3,40	2.232	56,7	2.126 ÷ 2.400	54,0 ÷ 61,0	R41.#-27	26-27-E				
	11	0.120	3,05	2.260	57,4								
	12	0.109	2,77	2.282	57,9	2.165 ÷ 2.441	55,0 ÷ 62,0	R41.#-27/A	27/A-E	3-26/A÷29			
	13	0.095	2,41	2.310	58,7								
	14	0.083	2,11	2.334	59,3								
15	0.072	1,83	2.356	59,8									
16	0.065	1,65	2.370	60,2	2.205 ÷ 2.460	56,0 ÷ 62,5	R41.#-28	28-E					
17	0.058	1,47	2.384	60,5									
18	0.049	1,24	2.402	61,0									
2 3/4" (69,8)	6	0.203	5,16	2.344	59,5	2.244 ÷ 2.520	57,0 ÷ 64,0	R41.#-28/A	28/A-29/A-E	3-26/A÷29	3/4" (19,0)	F90 MG/36 MG/49	Masterol 90
	7	0.180	4,57	2.390	60,6								
	8	0.165	4,19	2.420	61,4	2.283 ÷ 2.560	58,0 ÷ 65,0	R41.#-29	29-E				
	9	0.148	3,76	2.454	62,3	2.323 ÷ 2.638	59,0 ÷ 67,0	R41.#-29/A	28/A-29/A-E				
	10	0.134	3,40	2.482	63,0	2.362 ÷ 2.677	60,0 ÷ 68,0	R41.#-30	30-E				
	11	0.120	3,05	2.510	63,7								
	12	0.109	2,77	2.532	64,2	2.401 ÷ 2.716	61,0 ÷ 69,0	R41.#-30/A	30/A-E	3-29/A÷33			
	13	0.095	2,41	2.560	65,0								
	14	0.083	2,11	2.584	65,6								
	15	0.072	1,83	2.606	66,1								
16	0.065	1,65	2.620	66,5									

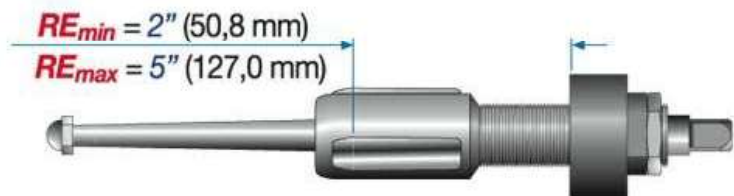
R/41

de = 1.3/4" ÷ 3" (44,4 ÷ 76,2 mm)

Rura de	Zakres rozwałcowania		Rozwałcówka		Rolki	Trzpień	Zalecany napęd	
	cale	mm	cale	mm	NR.	NR.	Elektr.	Pneumat.
3" (76,2)	4	0.238 6,05	2.524 64,1	2.441 ÷ 2.756 62,0 ÷ 70,0	R41.#-31	31-E	3-29/A÷33	F90 + MG/30
	5	0.220 5,59	2.560 65,0	2.480 ÷ 2.795 63,0 ÷ 71,0	R41.#-31/A	31/A-E		
	6	0.203 5,16	2.594 65,9	2.519 ÷ 2.874 64,0 ÷ 73,0	R41.#-32	32-E		
	7	0.180 4,57	2.640 67,0	2.559 ÷ 2.913 65,0 ÷ 74,0	R41.#-32/A	32/A-E		
	8	0.165 4,19	2.670 67,8					
	9	0.148 3,76	2.704 68,7					
	10	0.134 3,40	2.732 69,4					
	11	0.120 3,05	2.760 70,1					
	12	0.109 2,77	2.782 70,6					
	13	0.095 2,41	2.810 71,4					
	14	0.083 2,11	2.834 72,0	2.598 ÷ 2.953 66,0 ÷ 75,0	R41.#-33	33-E	3/4" (19,0)	F90 MG/36 MG/49
	15	0.072 1,83	2.856 72,5					
	16	0.065 1,65	2.870 72,9					
	17	0.058 1,47	2.884 73,2					
	18	0.049 1,24	2.902 73,7					

R/41/125

Kołnierz w wersji skróconej



R/41/180 R/41/260 R/41/360

R/41/180 RE_{min} = 1" (25,4 mm) RE_{max} = 7" (177,8 mm)
 R/41/260 RE_{min} = 3.1/8" (79,4 mm) RE_{max} = 10.1/4" (260,4 mm)
 R/41/360 RE_{min} = 7" (177,8 mm) RE_{max} = 14".1/4" (362,0 mm)



Oznakowanie do zamówienia rozwałcówki

Oznakowanie do zamówienia trzpienia

